



Uncoated-Type 1

Uncoated-Type 2

Micro-Drills, Solid Carbide, 130° Point, 35° Helix (.0276-.0610)

Drill Size	Decimal Equiv	Flute Length	OAL	Shank ø	Drill Type	Uncoated Part #
.70MM	.0276	.420	1.5	1/8	Type 2	RMD0276
#70	.0280	.420	1.5	1/8	Type 2	RMD0280
#69	.0292	.420	1.5	1/8	Type 2	RMD0292
.75MM	.0295	.420	1.5	1/8	Type 2	RMD0295
#68	.0310	.420	1.5	1/8	Type 2	RMD0310
1/32	.0312	.420	1.5	1/8	Type 2	RMD0312
.80MM	.0315	.420	1.5	1/8	Type 2	RMD0315
#67	.0320	.420	1.5	1/8	Type 2	RMD0320
#66	.0330	.420	1.5	1/8	Type 2	RMD0330
.85MM	.0335	.420	1.5	1/8	Type 2	RMD0335
#65	.0350	.420	1.5	1/8	Type 2	RMD0350
.90MM	.0354	.420	1.5	1/8	Type 2	RMD0354
#64	.0360	.420	1.5	1/8	Type 2	RMD0360
#63	.0370	.420	1.5	1/8	Type 2	RMD0370
.95MM	.0374	.420	1.5	1/8	Type 2	RMD0374
#62	.0380	.420	1.5	1/8	Type 2	RMD0380
#61	.0390	.420	1.5	1/8	Type 2	RMD0390
1.00MM	.0394	.420	1.5	1/8	Type 2	RMD0394
#60	.0400	.420	1.5	1/8	Type 2	RMD0400
#59	.0410	.420	1.5	1/8	Type 2	RMD0410
1.05MM	.0413	.420	1.5	1/8	Type 2	RMD0413
#58	.0420	.420	1.5	1/8	Type 2	RMD0420
#57	.0430	.420	1.5	1/8	Type 2	RMD0430
1.10MM	.0433	.420	1.5	1/8	Type 2	RMD0433
1.125MM	.0443	.420	1.5	1/8	Type 2	RMD0443
1.15MM	.0453	.420	1.5	1/8	Type 2	RMD0453
#56	.0465	.420	1.5	1/8	Type 2	RMD0465
3/64	.0469	.420	1.5	1/8	Type 2	RMD0469
1.20MM	.0472	.420	1.5	1/8	Type 2	RMD0472
1.25MM	.0492	.420	1.5	1/8	Type 2	RMD0492
1.30MM	.0512	.420	1.5	1/8	Type 2	RMD0512
#55	.0520	.420	1.5	1/8	Type 2	RMD0520
1.35MM	.0531	.420	1.5	1/8	Type 2	RMD0531
#54	.0550	.420	1.5	1/8	Type 2	RMD0550
1.40MM	.0551	.420	1.5	1/8	Type 2	RMD0551
1.45MM	.0571	.420	1.5	1/8	Type 2	RMD0571
1.50MM	.0591	.420	1.5	1/8	Type 2	RMD0591
#53	.0595	.420	1.5	1/8	Type 2	RMD0595
1.55MM	.0610	.420	1.5	1/8	Type 2	RMD0610



Tolerances	Drill ø	Shank ø
All Sizes	+0.000, -.0005	+0.000, -.0003



Speeds & Feeds page 325.